

Technical data sheet

(Hand Breakaway)

Description

- (a) Next Print Breakaway is a support material for multi-extrusion 3D printing.
- (b) Breakaway supports can be quickly removed and do not need further post-processing to give a smooth finish to your 3D print.
- (c) Breakaway provides good adhesion to most of the Ultimaker PLA material range.

Key features

- (a) Filament Non-hygroscopic.
- (b) Easy move.

Applications

- (a) Support PLA material.

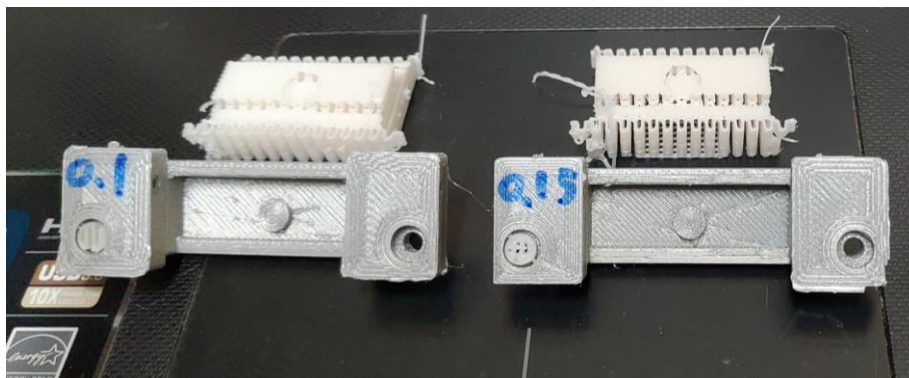
Material specifications

- (1) Standard Product Forms: 3 mm pellet, 1.75 mm and 2.85 mm filament
- (2) Filament color is white.
- (3) Net filament weight 500 g or 1kg

Ultimaker parameter for hand breakaway

Nozzle	230°C
Z	0.1 mm (model & support)
Print speed	40mm/s
Support	zig zag
Fan	10~30%
Software	CURA MODEL(provide modules)

Model



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